



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2348

Job Sheet 175749



Part No: D2348

Job Qty: 20 ea

Part Name: Wearplate (Key Way)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/16/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	20 pcs		4/17/18	0.01	0.74	Waterjet1		SC 18/04/18
120	QC	20 pcs		4/17/18	0.00	0.00	QC8		38
150	Outsource	20 pcs		4/23/18			ATG001-VC	5	CT 18-17-18/04/18
160	Packaging	20 pcs		4/23/18	0.00	0.00	Packaging2		AT 18/04/18
170	QC	20 pcs		4/23/18	0.00	0.00	QC5		38
180	Small Fab	20 pcs		4/24/18	0.00	0.55	Small Fab		DAS 9-89
190	QC	20 pcs		4/24/18	0.00	0.00	QC5		38
200	Packaging	20 pcs		4/24/18	0.00	0.00	Packaging3		6
210	QC21-SA	20 Ea		4/24/18	0.00	0.00	QC21		APR 25 2018

Part Op 100 - 1-Cut as per Dwg D2348

Descriptions: 150 - Issue P/O 0391623 Black Anodize per Dwg D2348 Rev. C

160 - Ensure certificate of conformity is attached

170 - INSPECT CERTS

180 - Install Insert as per Dwg D2348

DAS
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9-89

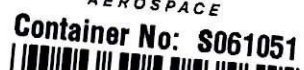
APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3960 sf (.0198 ea)	90-Start up Operation	
D3996-FE-832-EF	Self-Clinching Fastener	80 Ea (4 ea)	180-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	263	0
180-Small Fab	D3996-FE-832-EF	80	151	0



Part: D2348
Job No: 175749
Serial No/Batch: S061051
Revision:
Inspector:

Date: 04/14/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,251	
2	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,649	
3	Wear Plate	0.795Inches $\pm$ 0.005	0.800 0.790	0,796	
4	Wear Plate	2.046Inches $\pm$ 0.010	2.056 2.036	2,045	
5	Wear Plate	1.295Inches $\pm$ 0.010	1.305 1.285	1,297	
6	Wear Plate	0.656Inches + 0.005 - 0.000	0.661 0.656	0,656	Diameter
7	Wear Plate	0.290Inches + 0.003 - 0.000	0.293 0.290	0,290	Diameter
8	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,252	Diameter
9	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	
10	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,650	
11	Wear Plate	1.546Inches $\pm$ 0.005	1.551 1.541	1,544	

Plex 4/10/18 2:05 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039623

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039623
PO Date: 4/17/18
Due Date: 4/25/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174115	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	4/25/18	6 pcs	0 pcs	6 pcs	\$22.40/pcs	\$134.40
2	174107	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	4/25/18	6 pcs	0 pcs	6 pcs	\$14.55/pcs	\$87.30
3	175986	646.3719	Doubler Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/25/18	12 pcs	0 pcs	12 pcs	\$8.75/pcs	\$105.00
4	171185	646.9813	Lower Deflector Low Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	4/25/18	8 pcs	0 pcs	8 pcs	\$13.65/pcs	\$109.20
5	175036	647.3910	412 Upper Deflector Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9	Firmed	4/24/18	8 pcs	0 pcs	8 pcs	\$14.55/pcs	\$116.40
Line Item Note **big rush, need ASAP **										
6	175749	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	4/25/18	30 pcs	0 pcs	30 pcs	\$7.00/pcs	\$210.00

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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914978

Date: 20-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
30 ea	Part: D2348 Rev: C Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22906 PO: PO039623 Line: 6		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 20/4/18 Certified Signature: Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			